

Desktop Health

ETEC

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Turnkey solutions, industrial-grade materials, and highthroughput deliver end-use polymer parts at low cost

DESKTOP SOLUTIONS

STANDALONE SOLUTIONS





D4K





Rapid production of strong, fully-isotropic end-use parts.



P4K

24/7 production of small, ultra-high resolution end-use parts.



Xtreme 8K

High-volume production of end-use parts.

Ease of use with automated workflows and turnkey solutions

Desktop production of high-resolution,

jewelry, dental, and other small parts.

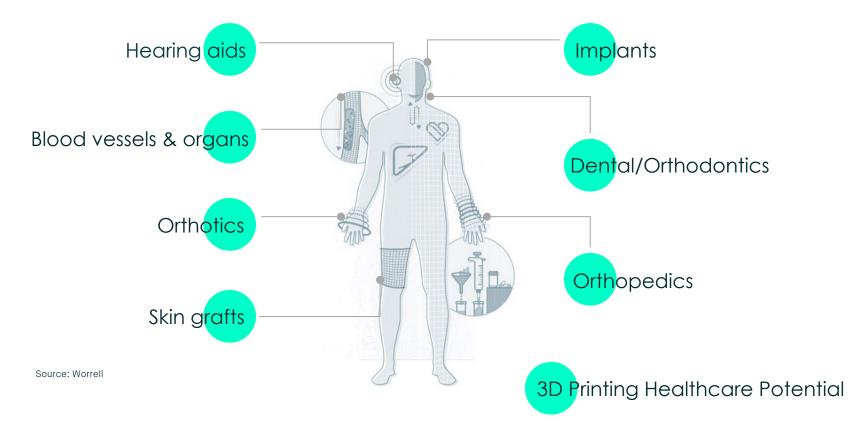
Volume production with attractive part economics

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2

The **Future** of Healthcare in Mind



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Meet the Einstein™ 3D Printer Series

Einstein

For **fast**-production

- ✓ 6 models in 13 min horizontal
- √ 6 guides in 31 min horizontal
- √ 6 guards in ~30 min horizontal
- √ 6 full arch teeth in 30 min horizontal
- √ 9 denture bases in 97 min vertical

High-accuracy and esthetic dental applications





*beta results on file

Einstein Pro XL*

For **high**-production

- √ 17 models in 75 min vertical
- 11 models in 25 min horizontal

The 3D-BIOPLOTTER® Family





Manufacturer Series for Commercialization

Developer Series for Research & Development

Tissue Engineering Applications

- Bone Regeneration
- Cartilage Regeneration
- Soft Tissue Regeneration
- Controlled Drug Release
- Cell Printing
- Organ Printing

he DNA	Developer Series	Manufacturer Series
Max build envelope $(L \times W \times H)$	200 × 220 × 140 mm	200 × 220 × 140 mm
Temperature-controlled build platform		1001
— heated and cooled; -10 °C to 80 °C	Optional feature	Standard feature
Needle tip calibration accuracy (XY)	30 μm	9 µm
Needle tip calibration accuracy (Z)	30 μm	1 μm
High-resolution camera for recording logs	Not offered	Standard
Method of calibration	Automated with light sensor for XYZ	Automated with on board camera for XY; Needle tip pressure sensor for Z
Modular printhead stations	3 available	5 available
Module printhead availability	2 come standard with system, 8 available	2 come standard with system, 8 available
Filters, particle and sterile	Standard	Standard
Industrial PC with automatic hard drive backup system	Standard	Standard

Printheads

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Temperature control: 2°C – 70°C

Print and Cure

Materials: Light curable hydrogels, pastes, silicones, etc.

High-Temperature (HT)

Temperature control: 30°C – 250°C

Materials: Thermoplastic materials, thermosensitive hydrogels.



Temperature control: 30°C – 500°C

Materials: Thermoplastic materials, thermosensitive hydrogels, PEEK



Temperature control: 30°C – 70°C

Materials: Low viscous hydrogels, cell suspensions, solutions

Photo Curing (UV)



Low-Temperature (LT)

Materials: Hydrogels,

pastes, mixtures with

ceramic and metal

organic solvents,

silicones, etc.

Temperature

2°C - 70°C

control:

2-Component (2K)

Temperature control:

30°C – 70°C Materials:

Materials:
2-component
silicones



70°C (dependent on room temperature, 0°C may be reached)

Materials: Hydrogels, 2-component materials with fast solidification upon contact (e.g., sodium alginate and calcium chloride)



control: fixed at 25°C

Materials: None. Head does not contain a material chamber, only a light source



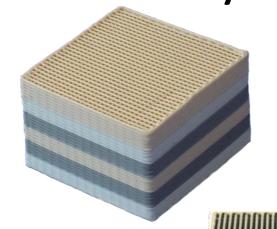
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3D-Bioplotter – Key features

Up to 5 materials per object

Individual material deposits and needles – no contamination



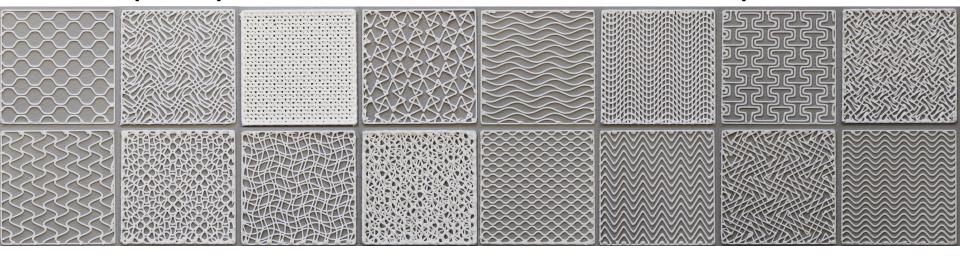






Principle of the 3D-Bioplotter

Complex patterns defined in the 3D-Bioplotter



Thermoplasts

PCL

PLLA

PLGA

Phase Transition

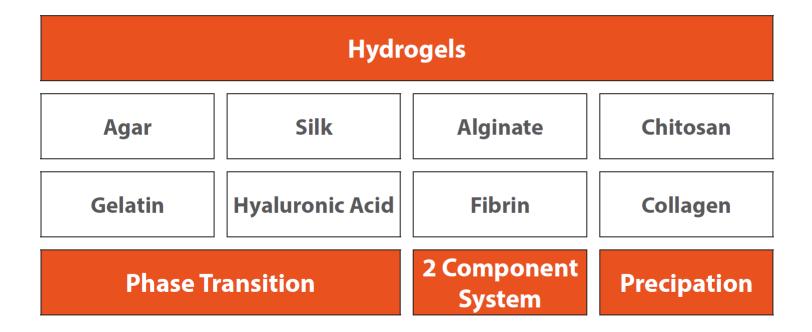
Ceramic/Metal Pastes

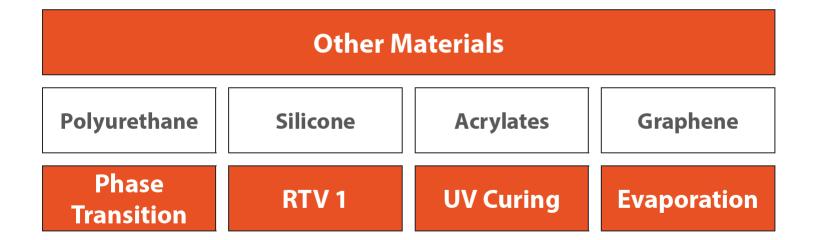
Hydroxyapatite

Titanium

Tricalcium Phosphate

Sintering





TG = Technical Grade – not aimed at medical applications with the exception of visual models

RG = Research Grade – aimed at in-vitro testing and in-vivo animal tests.

MG = Medical Grade – aimed at in-vitro testing and in-vivo testing. Provided with USP Class VI certificates or similar.

Ready to print = Provided with full instructions for immediate use without requiring parameter discovery

Bone/Cartilage Regeneration materials

Product Name	Material	
LT Hydroxyapatite RG	Hydroxyapatite, self-settling	
HT PCL 45K RG	Polycaprolactone, MW 45 kDA	
HT PCL 80K MG	Polycaprolactone, MW 80 kDA	
HT PCL 120K MG	Polycaprolactone, MW 120 kDA	

Self-settling pre-mixed paste. Results in ceramic scaffold after several hours/days.

Medical grade PCL for bone or cartilage regeneration. ~10mm/sec @400µm @130°C



Soft Tissue Regeneration materials

Product Name	Material	
UV Silicone 60A MG	Silicone, short term only, 365nm	
LT TissueInk RG	Gelatin-based hydrogel mixture for cell printing	
2K Silicone 50A RG	Silicone, 2 component, heat post cured	

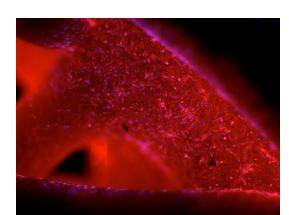
UV curable silicone, 1 component, 365 nm. Medical grade, short term use only (<30 days)

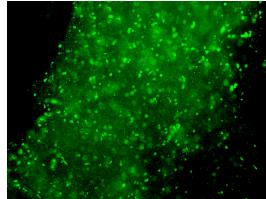
Bio-ink for cell printing applications with good structural reliability

2 component silicone

Research grade

Medical grade and other modifications available in cooperation with manufacturer





Pictures from NanotecMarin GmbH

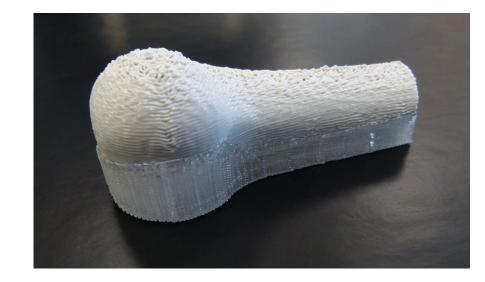
Support materials / others

Product Name	Material	
HT Support RG	Sugar-based	
LT Support RG	Cellulose-based	
LT Silicone TG	Silicone, RTV1	

Processing temperature ~150°C, dissolves in water in a matter of minutes, recommended for large parts

Hydrogel, processing temperature ~RT, dissolves in water in a matter of hours, recommended for cell printing and small parts





Target Group



<u>Customer segments:</u>

- Government/Public Research Institutes
- Private Research Institutes
- University

BONE REGENERATION



DRUG RELEASE



